DECORATIVE BALUSTRADE

Installation manual for foam polyurethane decorative elements



Tools and materials

Balustrade mounting kit*



1	power	screwdriver

construction stapler

mitre saw

safety knife

scraper

2 drill

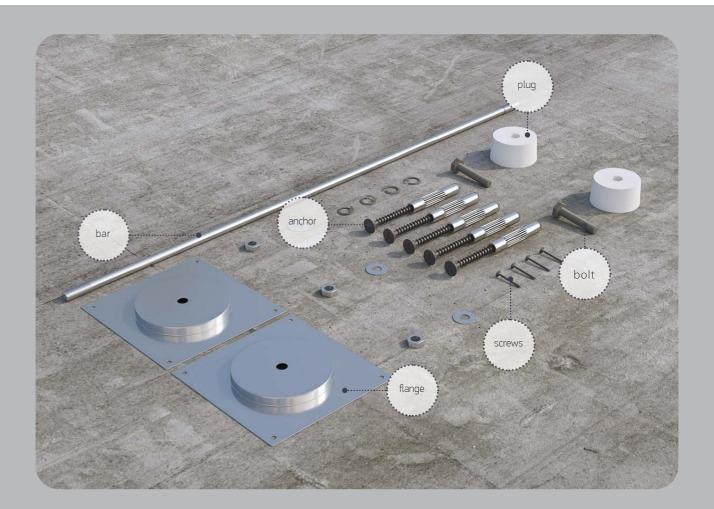
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round-nose pliers

- 8 hammer
- adjustable spanner
- 10 tape measure N
- spirit level
- 12 pencil
- applicator gun

- Evroplast adhesive for Bonding joints
- Evroplast adhesive Multipurpose
- Ø20 mm and Ø16 mm drill bits, Ø12 mm drill bits for concrete or stone
- self-tapping screws, screw anchors

- fine and medium sandpaper
- 19 cloth
- white fine-grain putty
- acetone, paint thinner



name	qty
flange 165x165x3	
nut M20	3 pcs.
anchor 12 x100	4 pcs.
washer 20	3 pcs.
split washe 20	3 pcs.
plug 63x59	2 pcs.
self-tapping screw 4x35	
self-tapping screw 4x35 (sharp, countersunk head)	
self-tapping screw 6x120 (sharp, countersunk head, incomplete thread)	
bolt M16x80	
bar Ø20 (M20x100 both sides)	

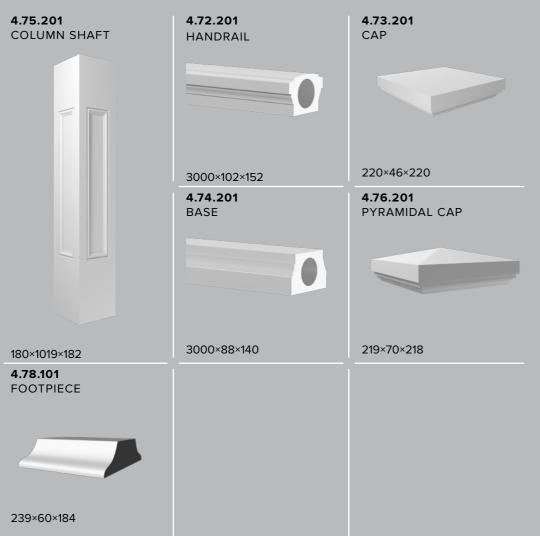














2000×66×20

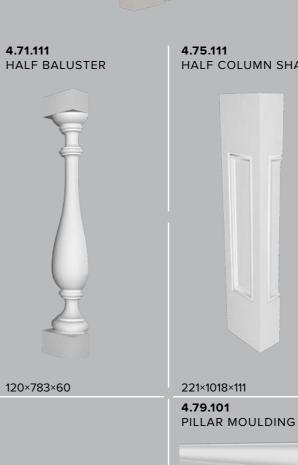
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2000×66×20

ADHESIVE

With the help of this manual you will be able to successfully install foam polyurethane decorative elements having just basic knowledge in renovation or construction.

To install the elements you will need an even, smooth surface precoated with a primer. First remove the damaged pieces of old coating and even out the surface with putty or plaster filler. Then coat the surface with an outdoor primer.

Remember that an even, smooth surface is the key to successful installation and long-lasting results.

While installing the item, the environment temperature shall be above -10°C (14°F). Recommended air humidity is 40% or higher.

Please follow the manual and use fastening tools and adhesives recommended by the manufacturer: for mounting use Evroplast Multipurpose, for joints use Evroplast for Bonding joints.





MULTIPURPOSE ADHESIVE

290 ml

ADHESIVE FOR BONDING JOINTS

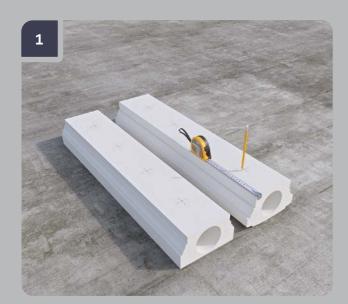
60 ml

The following information is relevant for Evroplast adhesives. If you use other adhesives, follow manuals on it's package.

Work performance conditions: the temperature while performing the works and the next 24 hours must be at least + 8°C. Indoor relative air humidity must be 40%. It is required to keep the product in the room for 24 hours at least.

Requirements to the surface: prepared surface must be dry, degreased, cleaned from dust. Weak mineral substrates should be pre-strengthened by suitable primer.





Make pencil marks at the handrail and the bottom rail where the baluster guiderails will be installed.



Use the Ø20 mm drill bit.



Install the newels (don't mount them).



Clean out the dust and dirt from the ends of the adjoining items with a wet cloth.



Install the bar into the flange.



Fasten the flanges to the surface with the help of anchor bolts.



Evenly apply the adhesive onto the joint sides (Evroplast for Bonding joints) and the underside (Evroplast Multipurpose) of the bottom rail.



To install the newels into the bottom rail use Evroplast for Bonding Joints.

FOR DECORATING WALLS AND CEILINGS



Secure with self-tapping screws.



With the help of anchor bolts fasten the bottom rail to the mounting surface using the pre-drilled holes.



Install the handrail (don't apply the adhesive yet).



Mark the outline of the handrail.



Apply Evroplast for Bonding joints onto the bottom side of the balusters.



Install the balusters into the bottom rail.



Make a mark where a bolt shall be anchored.



Drill a Ø12 mm hole.



Install a plug into the handrail.



Screw the plug to the handrail using self-tapping screws.



Mount the handrail.



Fasten the newel to the handrail with a bolt.



Apply Evroplast for Bonding joints onto the top (adjoining to the handrail) sides of the balusters.



Apply the adhesive onto the ends of the handrail.



Secure the flange on the newel with a nut and self-tapping screws.



To install a newel cap use Evroplast for Bonding joints.



Remove excessive glue with a cloth damped with acetone.



Following a manufacturer's manual paint the item.



Cut the item leaving about 4 cm uncut.



Fill the cuts with Evroplast for Bonding joints so that excessive glue shows up.

Customizing the item to a certain radius





Order the item without an internal support tube.

Make marks on the item following the radius table (see below).

Spacing	Hand- and bottom rail bending radius
20 мм.	0,5 м.
40 мм.	1 м.
60 мм.	1,5 м.



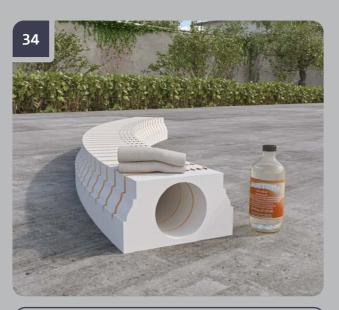
Place the item onto an even surface according to the radius markings, secure the position of the item.



Secure the cuts using a construction stapler.



Remove excessive glue with a scraper.



Remove excessive glue with a cloth damped with acetone.



Fill the cuts with putty.



Sandpaper the surface to make it smooth.



Remove the staples 24 hours later.



Sandpaper the surface of the item to make it smooth.



Continue the installation of the balustrade following the manual.



Paint the item following a paint manufacturer's manual.

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